

# Gyptone® BIG™ Curve Base 31

ACOUSTIC BOARD WITH  
NO PERFORATIONS

ACTIV  
air

## Characteristics



**Activ'Air:** Gyptone Activ'Air technology is designed to decompose formaldehyde emissions from emitting building materials, paint, furniture, carpets etc., into non harmful inert compounds. Gyptone Activ'Air ceilings can reduce formaldehyde concentrations with up to 70%.\*



**Sustainability:** Gyptone acoustic ceilings are made of gypsum and carton. The carton is produced from recycled cardboard and paper. The used gypsum consists of natural gypsum in combination with recycled gypsum collected from construction sites and recycling centers.



**Dimensional stability:** Gyptone BIG Curve should be installed and used in areas with a relative humidity not exceeding 70% for prolonged periods or temperature exceeding 45° C.



**Installation:** Gyptone BIG Curve is suitable for direct or suspended screw fixing on curved constructions and the system is not demountable. See Gyptone BIG Curve installation manual for further details.



**Construction height:** The minimum construction height possible with rolled steel shapes depends on the chosen radius.



**Surface:** Gyptone BIG Curve is supplied with untreated surfaced and edge B1 on the long edges. The surface treatment is carried out on site after filling is complete. Boards are painted with a roller. They may not be spray painted, as this significantly impairs the sound absorption.



**Maintenance:** Repainting must be done with a short-haired roller. The tiles must not be spray-painted, as this impairs sound absorption.



**Cleaning:** Depends on the surface treatment.

*\* The effectiveness of the Activ'Air technology has been tested by the accredited Eurofins laboratory. The tests show that a Gyptone ceiling with Activ'Air reduces up to 70% of the formaldehyde in a controlled test environment.*

## Product Description

The Gyptone acoustic ceiling range is designed to improve a rooms acoustic environment with optimized reverberation time and improved speech intelligibility in a given room, like in schools, kindergartens, offices, retail and the health sector. All Gyptone products is with the Activ'Air technology that will improve the indoor air quality by reducing the formaldehyde level.

The Gyptone BIG Curve range includes 3 different perforation designs: Line 6, Sixto 63, Quattro 41 and Base 31 without perforation and acoustic performance, all with 2 tapered edges (edge B1) on the length of the boards. Gyptone BIG Curve provides the opportunity to create curved ceilings.

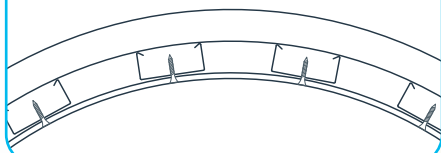
Gyptone acoustic ceilings have durable and low maintenance surfaces with long lifespan and minimal maintenance costs. Gyptone acoustic ceilings are made from natural materials and contains no harmful substances.

A big part of Gyptone products are made of recycled gypsum and have some very strong sustainability properties. Used Gyptone products can be completely recycled in the production of new gypsum products.

# Gyptone® BIG™ Curve Base 31

## Mounting System

CD/GK-system



## Mounting

Gyptone BIG Curve is screw mounted to curved profiles and the boards are not demountable. Special screws for hard gypsum boards must be used.



## Bending Ability

Gyptone BIG Curve can be dry bent down to a radius of 2.2 m. Wet bend down to a radius of 1.2 m

Technical data	Value
Edge type	Tapered edge on the two long sides, edge B1
Modular size	1200 x 2400 mm (actual size: 1200 x 2400 mm)
Thickness	6.5 mm
Weight	Approx. 6.5 kg/m <sup>2</sup>
Colour	Unpainted
Fire performance	B-s1, d0 (Reference standard: EN 14190)



## Edge B1

Consealed metal grid



## Edge B1

Consealed wooden beam



## Acoustic Properties

Gyptone BIG Curve Base 31, has no acoustic properties as the product has no perforation.



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\*Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions)



Gyptone acoustic products are tested by Danish Indoor Climate Labelling and according to the French Health and Environmental Authority's labelling scheme. Used acoustic ceiling products can be fully recycled into the production of new gypsum products.